

SINGLE DOOR QUOTES & ORDERS estimates@metroglass.ca

DOOR FINISH: ☐ CLEAR	LEFT HAND HINGE	RIGHT HAND HINGE			
☐ BRONZE		□ Swing In			
☐ BLACK		☐ Swing out☐ Narrow Stile 150-Series			
GLAZING TYPE:		☐ Medium Stile 350-Series			
☐ SINGLE (5mm) $ \Box S.U^{13}/_{16} (21mm) $		□ Wide Stile 500-Series			
☐ S.U 1" (25.4mm) T.B.		☐ Medium Stile TB350-Series			
THRESHOLD:		☐ Wide Stile TB500-Series			
☐ STANDARD ☐ T.B.		QUANTITY REQUIRED			
☐ 4 " UNDER: OF HEA					
□ 6" □ 7"					
. ,	LOCATION CYLINDER LOCATION CYLINDER LOCATION CYLINDER LOCATION FROM TOP OF DOOR				
SWEEPS: ☐ YES		<u>ν</u> ν			
□ NO	ATO	VOIE			
HINGE TYPE :	SIZE BUTT HINGES LOCATION FROM TOP FROM TOP FROM TOP	SUTT HINGE LOCATIONS SIZE OPENING			
BUTT HINGES - QUANTITY CONTINUOUS HINGE TYPE:					
☐ MORTIZED					
☐ FULL SURFACE OFFSET PIVOTS TYPE:	SIZE SIZE	BUTT EAF SIZE			
☐ METRO STANDARD JACKSON / DOREX	DOOR OPENING LEAF SIZE BUTT HING	BUTT HING LEAF SIZE DOOR OPENING			
☐ KAWNEER☐ CUSTOM (OTHERS) SEE NOTES					
CLOSERS:					
☐ STD. DUTY LAWRENCE 5016BC		<u> </u>			
☐ DROP PLATE					
☐ MOUNTING PLATE	LEAF SIZE	LEAF SIZE			
☐ LCN 4040 (SPECIFY TYPE) ☐ MOUNTING PLATE (SPECIFY TYPE)].			
☐ CUSTOM (OTHERS) SEE NOTES	イ DOOR OPENING イ イ	DOOR OPENING 1			
	STANDARD LEAF SIZE HEIGHT IS 83 3/16" (2113mm)				
	STANDARD CYLINDER FROM TOP IS 47 3/4" (1213mm)				
	ECISE HARDWARE LOCATIONS SUCH AS HANDLES, DOOR				
	HINGE LOCATIONS FROM TOP OF DOOR ALSO PROVIDE EASUREMENTS ARE 5 FROM TOP 5 FROM BOTTOM &				
	HANDLES	· -			
LOCKING HARDWARE STD. M.S DEAD LOCK	HANDLES NOTES / COMP	MENTS / DRAWINGS			
☐ CYLINDER ☐ THUMBTURN	D PUSH / PULL				
☐ PADDLE HANDLE	☐ SINGLE PULL ☐ OFFSETS ONLY				
☐ LEVER HANDLE ☐ LATCH LOCK	12" (1" ROUND OFFSETS)				
☐ ELECTRIC STRIKES	□ 3012A / 6033 (36" DOOR)				
☐ ADAMS RITE 7100 ☐ RCI 60-SERIES	☐ 3012A/B BACK/BACK PULLS ☐ 3012A SINGLE PULL				
ADAMS RITE PANICS	CUSTOM (OTHERS) SEE NOTES				
□ 8400 MORTISED c/w LATCH LOCK □ 8600 CVR (CONCEALED VERTICAL ROD)	9" (1" ROUND OFFSETS) SPECIAL ORDER				
8800 RIM P8800 RIM	☐ 3009A/B BACK/BACK PULLS				
FLUSH BOLTS					
☐ STANDARD ☐ LOCKING	COLOR: ☐ CLEAR ☐ BLACK				
CUSTOM (OTHERS) SEE NOTES	□ BRONZE □ STAINLESS STEEL				
More than 50 Years of Manufac	turing Innovative Aluminum Doors, Frames, Curta	in Walls Windows and Vonts			

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PAIR OF DOORS QUOTES & ORDERS stimates@metroglass.ca

estimates@metroglass.ca

DOOR FINISH: ☐ CLEAR ☐ BRONZE ☐ BLACK	PAIR OF DOORS ☐ Swing In ☐ Swing out	
GLAZING TYPE: ☐ SINGLE (5mm) ☐ S.U ¹ ⅓ ₆ (21mm) ☐ S.U 1" (25.4mm) T.B.	☐ Narrow Stile 150-Series ☐ Medium Stile 350-Series ☐ Wide Stile 500-Series ☐ Medium Stile TB350-Series ☐ Wide Stile TB500-Series	
THRESHOLD: □ STANDARD □ T.B. □ 4 " □ 5 " □ 6 " □ 7 "	QUANTITY REQUIRED	
SWEEPS: YES NO HINGE TYPE: BUTT HINGES - QUANTITY CONTINUOUS HINGE TYPE: MORTIZED FULL SURFACE OFFSET PIVOTS TYPE: METRO STANDARD JACKSON / DOREX KAWNEER CUSTOM (OTHERS) SEE NOTES CLOSERS: STD. DUTY LAWRENCE 5016BC DROP PLATE HEAVY DUTY LAWRENCE 8016 MOUNTING PLATE	BUTT HINGE LOCATIONS BUTT HINGE LOCATIONS	
☐ LCN 4040 (SPECIFY TYPE) ☐ MOUNTING PLATE (SPECIFY TYPE) ☐ CUSTOM (OTHERS) SEE NOTES	DOOR OPENING	
WHEN PROVIDING BUTT	STANDARD LEAF SIZE HEIGHT IS 83 3/16" (2113mm) STANDARD CYLINDER FROM TOP IS 47 3/4" (1213mm) ECISE HARDWARE LOCATIONS SUCH AS HANDLES, DOOR LOCKS, ETC *** HINGE LOCATIONS FROM TOP OF DOOR ALSO PROVIDE CUT OUT DEPTH EASUREMENTS ARE 5 FROM TOP 5 FROM BOTTOM & CENTER DEPTH IS ALWAYS 1	1 ⁄2"
LOCKING HARDWARE STD. M.S DEAD LOCK CYLINDER THUMBTURN PADDLE HANDLE LEVER HANDLE LATCH LOCK ELECTRIC STRIKES ADAMS RITE 7100 RCI 60-SERIES ADAMS RITE PANICS 8400 MORTISED c/w LATCH LOCK 8600 CVR (CONCEALED VERTICAL ROD) 8800 RIM P8800 RIM FLUSH BOLTS STANDARD CUSTOM (OTHERS) SEE NOTES	HANDLES METRO STANDARD PUSH / PULL SINGLE PULL OFFSETS ONLY 12" (1" ROUND OFFSETS) 3012A / 6033 (36" DOOR) 3012A/B BACK/BACK PULLS 3012A SINGLE PULL CUSTOM (OTHERS) SEE NOTES 9" (1" ROUND OFFSETS) SPECIAL ORDER 3009A/B BACK/BACK PULLS COLOR: CLEAR BLACK BRONZE STAINLESS STEEL	
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DOOR SPECIFICATIONS



Part 1 - GENERAL

Scope

Metro's manufacture scope includes but is not limited to furnishing the materials, fabrication labor, assembly and installation of the company's line of aluminum doors and frames including all necessary hardware and accessories. Specific preparation will vary based on circumstances, contract or purchase agreement.

Work Not Included: Structural support for framing, wood liner, interior or exterior closures or trim. See Specifiers list / Order form for specific details

Related Work Specified Elsewhere: See Specifiers list / Order form(s)

Design & Performance

Doors to fully comply with applicable standard specifications as typically referenced to the following requirement criteria: Air and water tightness, thermal resistance, wind and other load resistance.

Maintenance and Warranty

Upon request, Metro will provide instructions for proper cleaning and maintenance. Metro Glass Metal Products come with a two year warranty which shall begin from the day the product is shipped or from substantial completion of the installation. The warranty covers materials and workmanship as specified by drawings and customer requirements per contract or purchase agreement.

Part 2 - PRODUCTS

Materials

All materials to meet design and material specifications as applicable. Extruded aluminum is 6063 T5 alloy and temper. Any defects impairing strength, durability or appearance are not acceptable. Fasteners shall be of sufficient size and strength and made of corrosion-resistant compatible materials. Glazing gaskets shall be Polishim II Tape a 100% solid, highly adhesive and elastic, cross-linked butyl preformed tape with a continuous integral EPDM shim and extruded black santoprene designed and sized to perform their intended function. Weathering shall be manufacturers standard pile cloth with a vinyl fin of size and density appropriate for their intended function. Bottom rail to have optional manufacturers blade type sill sweeps with pile.

Fabrication

Doors are pre-assembled to ensure accurate fit tight hairline joints only. Extruded stiles and rails will be sizes and profiles specified by customer in the contract or the purchase agreement. Corner joints shall be secured with concealed brackets that are anchored with bolts and then fully welded.

Finish - Anodized 6063 Material Code Identification

Exposed surfaces shall be finished as specified by customer:

Satin Clear 14 AA-M12C22A41
Satin Medium Bronze 30 AA-M12C22A44
Satin Black 29 AA-M12C22A44

Powdercoated and various other finishes (including shades of Bronze) available upon request.

Hardware

Entrance hardware to be manufacturers standard unless otherwise specified by customer.

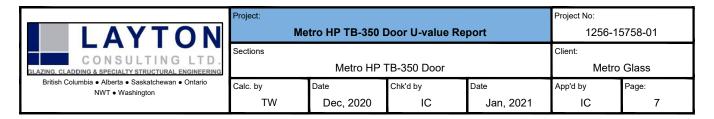
Installation

Doors to be installed plumb, level and square and glazed by an experienced crew in prepared openings in accordance to the manufacturers instructions and approved shop drawings, and as specified by drawings and customer requirements per contract or purchase agreement.

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METRO HP TB-350 DOOR U- VALUE REPORT



RESULTS

The windows are modelled following NFRC methods and the results for one glazing system are summarized in Table 2:

Table 2: Thermal Modelling Result

	Width	Height	U-Value	U-Value		
Frame Type	(mm)	(mm)	(W/m²-K)	(Btu/h-ft²-°F)	SHGC	VT
HP 350 Single Door	960.00	2090.00	2.50	0.44	0.28	0.45
HP 350 Double Door	1920.00	2090.00	2.45	0.43	0.28	0.45

Insulated Glass Unit:

G1: SB60 Clear_6.VTA / 12.7mm 90% Ar / CLEAR_6.DAT

CONCLUSION

The results of the NFRC U-value calculation for the fenestration systems described above show that for the Standard NFRC sizes, the Metro HP TB-350 Single Door obtained a U-value of 2.50 W/m²·K and the Double Door obtained 2.45 W/m²·K. The Solar Heat Gain Coefficient (SHGC) was calculated to be 0.28 and the Visible Transmittance was calculated to be 0.45.

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METRO HP TB-500 DOOR U- VALUE REPORT



RESULTS

The windows are modelled following NFRC methods and the results for one glazing system are summarized in Table 2:

Table 2: Thermal Modelling Result

Frame Type	Width (mm)	Height (mm)	U-Value (W/m²-K)	U-Value (Btu/h-ft²-°F)	SHGC	VT
HP TB-500 Single Door	960.00	2090.00	2.59	0.46	0.26	0.41
HP TB-500 Double Door	1920.00	2090.00	2.53	0.45	0.26	0.41

Insulated Glass Unit:

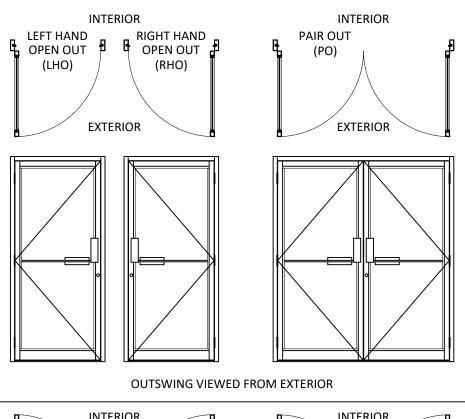
G1: SB60 Clear_6.VTA / 12.7mm 90% Ar / CLEAR_6.DAT

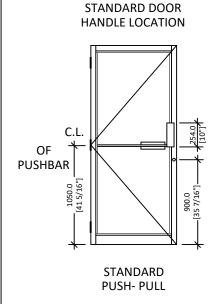
CONCLUSION

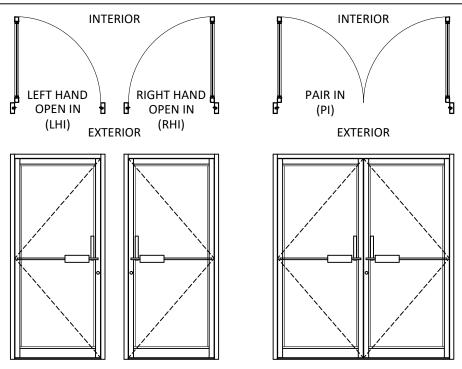
The results of the NFRC U-value calculation for the fenestration systems described above show that for the Standard NFRC sizes, the Metro HP TB-500 Single Door obtained a U-value of 2.59 W/m²·K and the Double Door obtained 2.53 W/m²·K. The Solar Heat Gain Coefficient (SHGC) was calculated to be 0.26 and the Visible Transmittance was calculated to be 0.41.

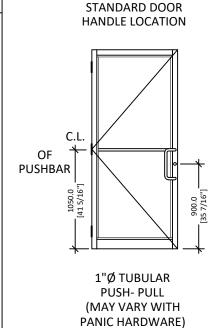
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ENTRANCE DOOR SWING INFORMATION





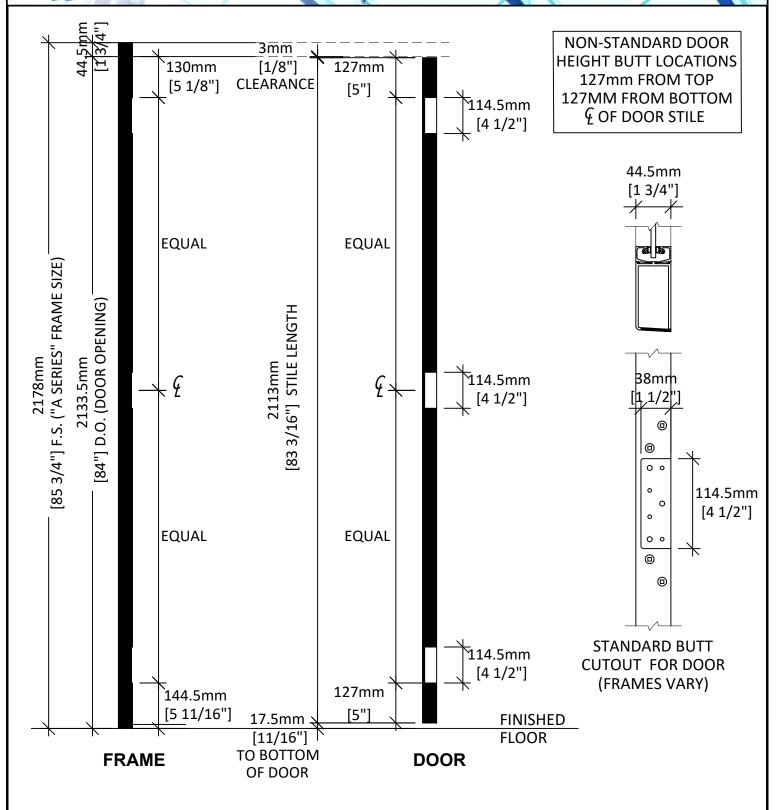




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INSWING VIEWED FROM EXTERIOR DASHED LINE INDICATES INSWING

STANDARD BUTT HINGE CUTOUT



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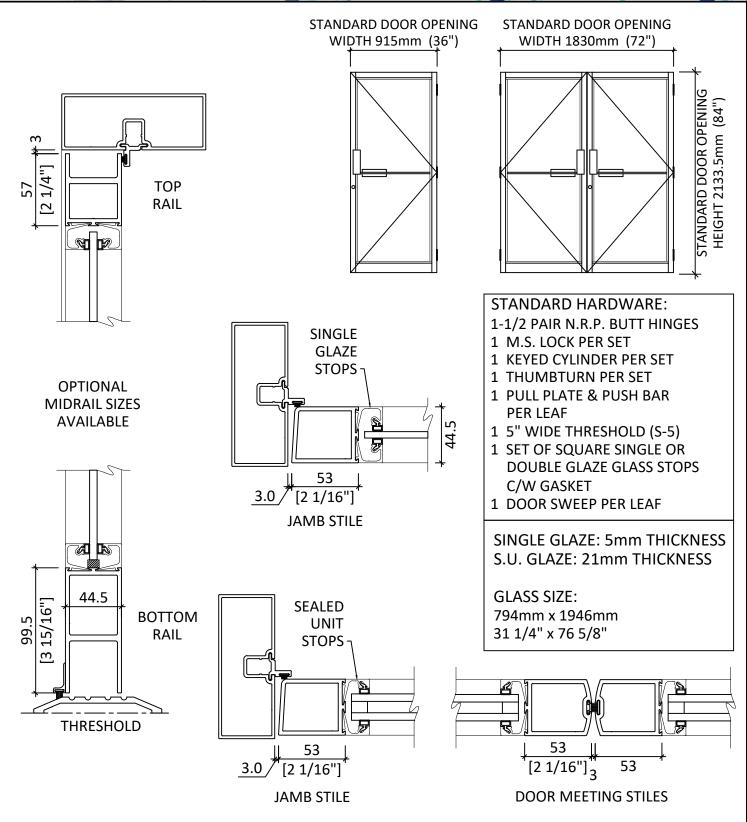
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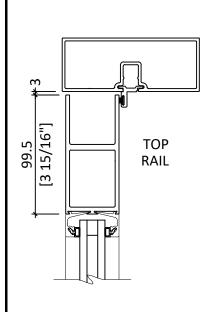
150 SERIES NARROW STILE ENTRANCE DOOR



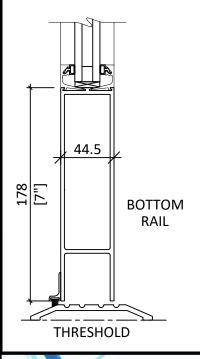
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350 SERIES MEDIUM STILE ENTRANCE DOOR

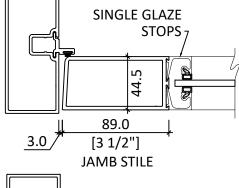


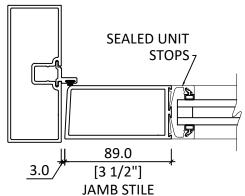
OPTIONAL MIDRAIL SIZES AVAILABLE



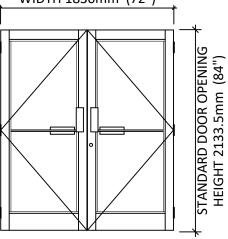
STANDARD DOOR OPENING
WIDTH 915mm (36")

SINGLE GLAZE





STANDARD DOOR OPENING WIDTH 1830mm (72")

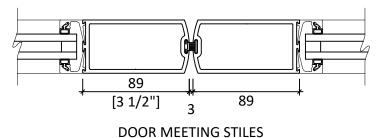


STANDARD HARDWARE:

- 1-1/2 PAIR N.R.P. BUTT HINGES
- 1 M.S. LOCK PER SET
- 1 KEYED CYLINDER PER SET
- 1 THUMBTURN PER SET
- 1 PULL PLATE & PUSH BAR PER LEAF
- 1 5" WIDE THRESHOLD (S-5)
- 1 SET OF SQUARE SINGLE OR DOUBLE GLAZE GLASS STOPS C/W GASKET
- 1 DOOR SWEEP PER LEAF

SINGLE GLAZE: 5mm THICKNESS S.U. GLAZE: 21mm THICKNESS

GLASS SIZE: 720mm x 1825mm 28 3/8" x 71 7/8"



DOOK WILL TING STILLS

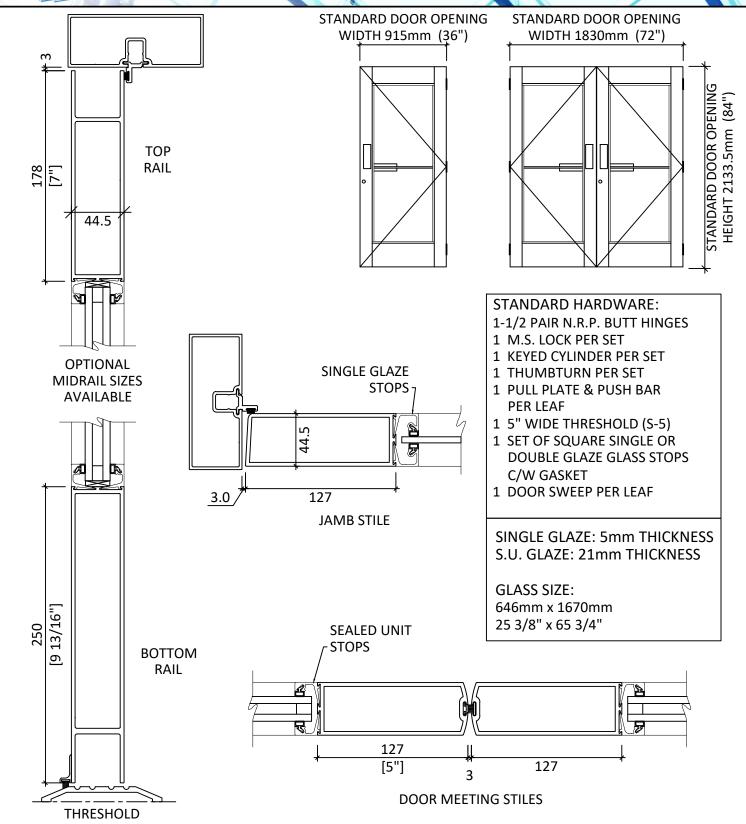
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500 SERIES WIDE STILE ENTRANCE DOOR



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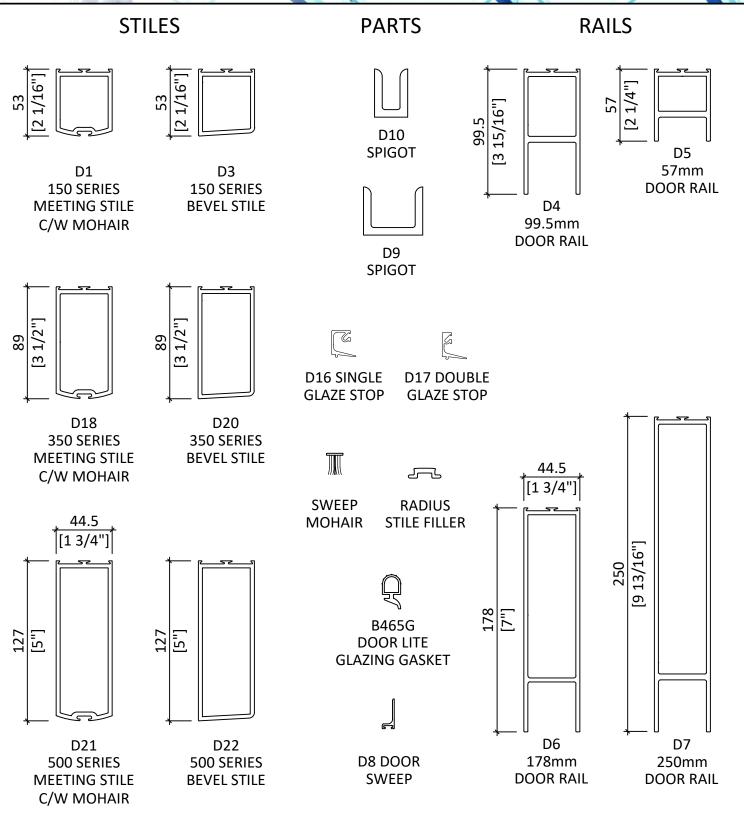
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DOOR STILES, PARTS, & RAILS





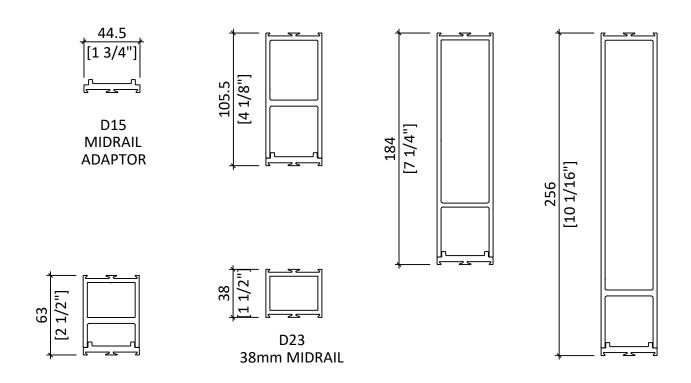
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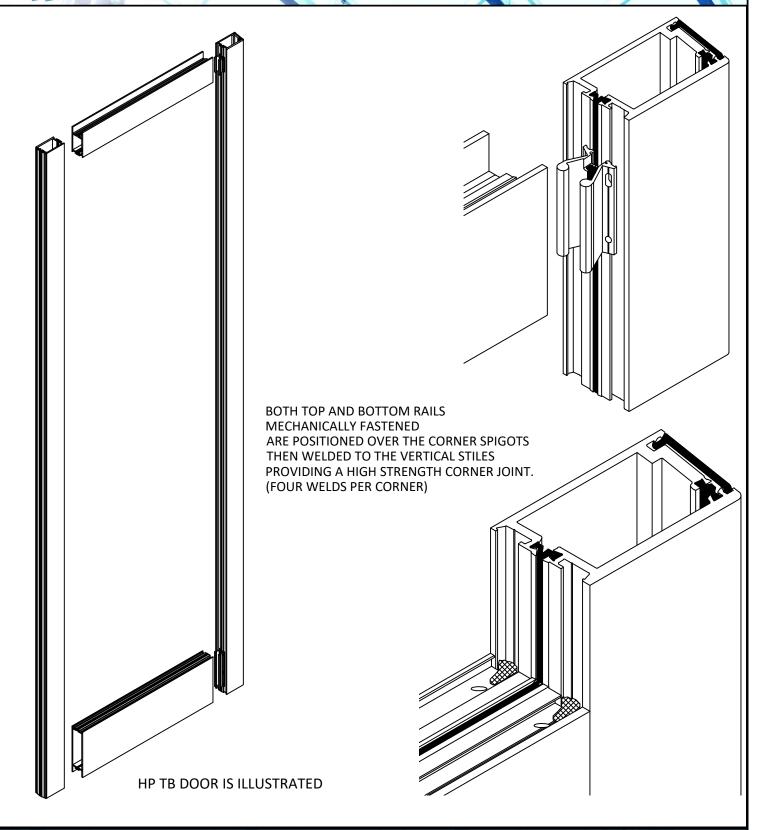


STANDARD MIDRAIL OPTIONS

CUSTOM SIZES ALSO AVAILABLE

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2" THERMAL DOOR CONSTRUCTION DETAILS



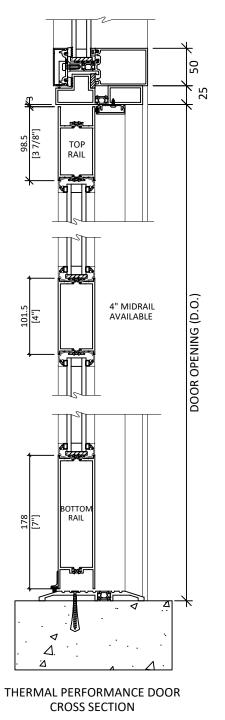
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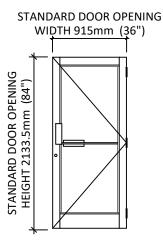
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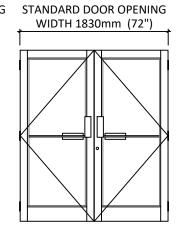
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METRO GLASS

2" THERMAL DOOR HP TB-350 **MEDIUM STILE**







STANDARD HARDWARE:

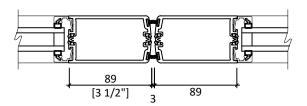
- 1-1/2 PAIR N.R.P. BUTT HINGES
- 1 M.S. LOCK PER SET
- 1 KEYED CYLINDER PER SET
- 1 THUMBTURN PER SET
- 1 PULL PLATE & PUSH BAR PER LEAF
- 1 6" WIDE THERMAL THRESHOLD
- 1 SET OF SQUARE
- **DOUBLE GLAZE GLASS STOPS** C/W GASKET
- 1 DOOR SWEEP PER LEAF

S.U. GLASS:

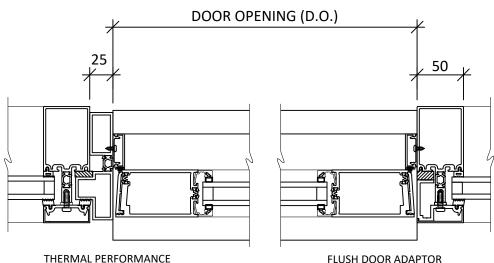
1" (25.4mm) THICKNESS

GLASS SIZE:

720mm x 1825mm 28 3/8" x 71 7/8"



DOOR MEETING STILES



THERMAL PERFORMANCE DOOR ADAPTOR

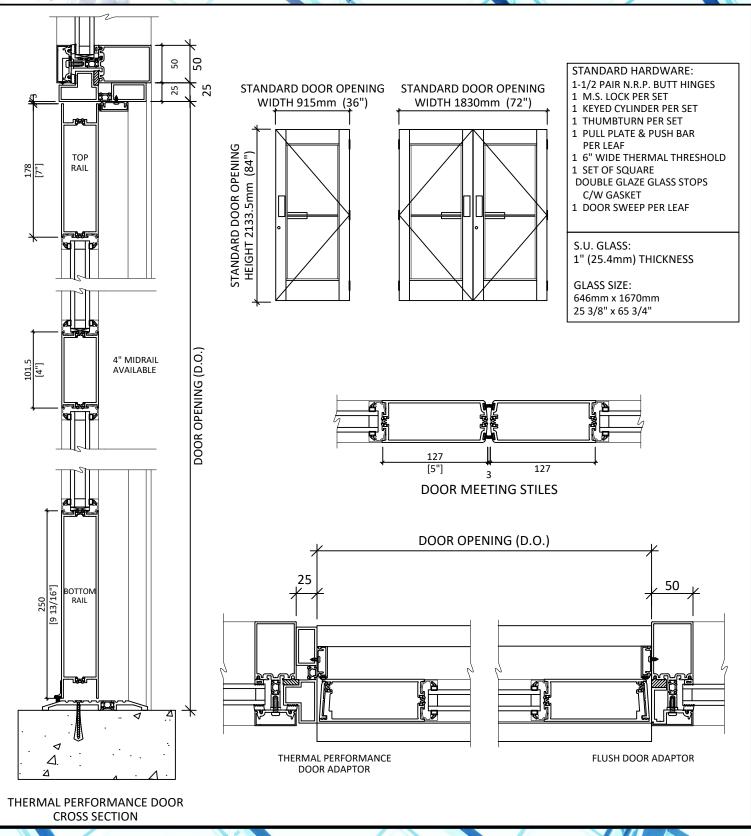
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2" THERMAL DOOR HP TB-500 WIDE STILE



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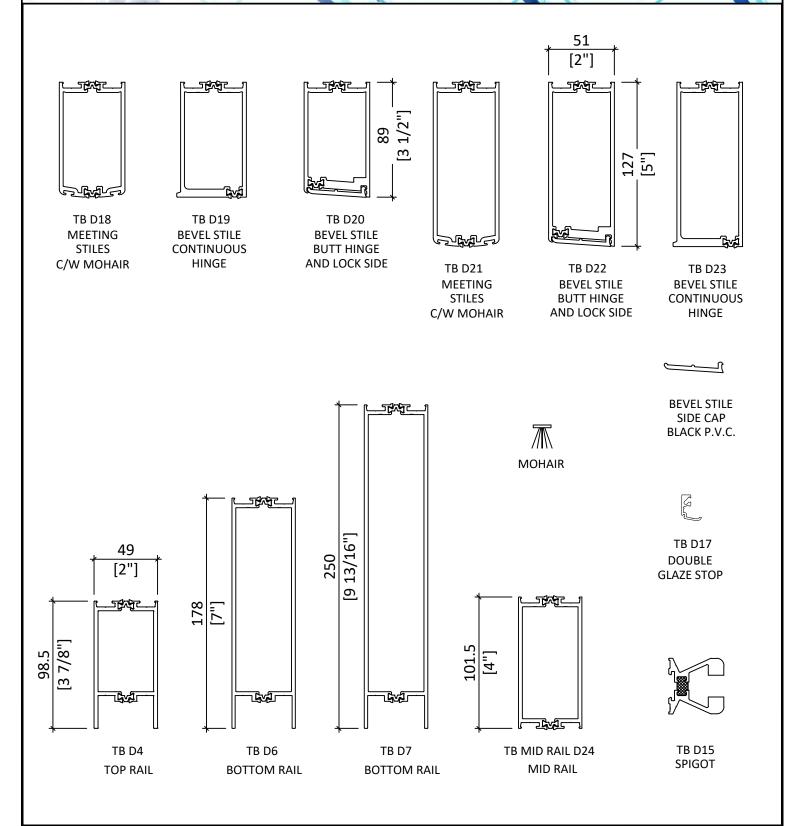
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2" THERMAL DOOR STILES, PARTS, & RAILS



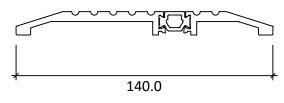
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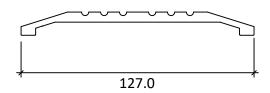
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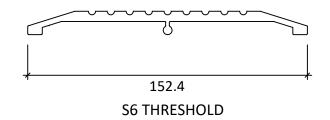


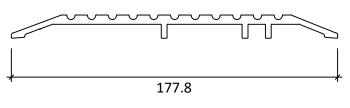


S5.5 TB THRESHOLD THERMAL PERFORMANCE



S5 THRESHOLD





S7 THRESHOLD

THRESHOLD OPTIONS

CUSTOM SIZES ALSO AVAILABLE

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DOOR HARDWARE

			PRODUCTS	ID.					
	PART	NO.		DESCRIPTION			CLEAR ANODIZED	BRONZE ANODIZED	BLACK ANODIZED
		⇒ D-12	7/8"	7/8" x 5/8" PUSH BAR/SECURITY BAR CUSTOM SIZES AVAILABLE			~	~	✓
		D-15	C,	STD. PUSH BAR C/W DELUXE 10" PUSH PLATE				~	✓
		6033		1"Ø SOLID TUBULAR PUSH BAR (STAINLESS STEEL SPECIAL ORDER ONLY)			✓	✓	✓
		D-13	1	10" STANDARD PULL HANDLE				✓	✓
	=======================================	D-14		10" DELUXE PUSH FOR 7/8" x 5/8			~	~	✓
9"		3009 <i>A</i> 3009 E	(STAIN	1"Ø - SOLID TUBULAR PULL HANDLES SIZE (9") (STAINLESS STEEL SPECIAL ORDER ONLY) EXTERIOR MALE (DIA. 3/8") INTERIOR FEMALE (DIA. 1/2")				~	✓
12"		3012 A 3012 B	(AVA	1"Ø - SOLID TUBULAR PULL HANDLES SIZE (12") (AVAILABLE ALSO IN STAINLESS STEEL) EXTERIOR MALE (DIA. 3/8") INTERIOR FEMALE (DIA 1/2")				~	✓
	PART	STANDARD DOOR LITES	SINGLE GLAZED Glass thickness	S.U. DOUBLE GLAZED Glass Thickness	CLEAR TEMPERED	LOW-E		GLASS SIZE	
		150 DL						m x 1946mm)	
		350 DL	5mm	21mm	~	✓	28 3/8" x 71	L 7/8" (720mı	m x 1825mm)
		500 DL	5mm	5mm 21mm ✓ N/A 25 3/8" x 66" (646mm x				x 1675mm)	
		TB350 DL	N/A	1" (25.4mm)	✓	✓	28 3/8" x 71	L 7/8" (720mı	m x 1825mm)
		TB500 DL	N/A	1" (25.4mm)	✓	✓	25 3/8" x	66" (646mm	x 1675mm)

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DOOR HARDWARE

	PRODU	CISILID.			
PART	NO.	DESCRIPTION	CLEAR ANODIZED	BRONZE ANODIZED	BLACK ANODIZED
	J2502	DOREX PIVOT HINGE OPTIONAL OTHER BRANDS	✓	N/A	N/A
	YHG002-83	CONTINUOUS HINGE (SIZES 7') FULL SURFACE	~	N/A	~
	YHG005-83	CONTINUOUS HINGE (SIZES 7' & 8') MORTISE	~	N/A	~
	BH4.5	BUTT HINGE STANDARD 4 1/2" x 4NRP AVAILABLE IN ZINC PLATED, S.S.	~	~	<
		REINFORCEMENT PLATES FOR HINGES			
	9511	1/16" RECESSED REINFORCEMENT PLATE			
	9510	FLAT REINFORCEMENT PLATE			
In the const for reason	30RD105	CONCEALED CLOSER c/w COVER PLATE			
00000	RTS88	ARMS VARIOUS THICKNESSES 1/2", 5/8", 3/4", 7/8", 1"			
	3010OC	OFFSET ARM AND CHANNEL			
0000	8066	CENTRE HINGE (WALKING BEAM)			
1.00	3020DP	LOWER PIVOT FOR CENTRE HUNG APPLICATION			

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DOOR HARDWARE METRO GLASS **PART DESCRIPTION** NO. DESCRIPTION **PART** NO. **CONCEALED** CONCEALED VERTICAL ROD AR 8600 **VERTICAL ROD** AR 8600-MLR **EXIT DEVICE ELECTRIFIED EXIT DEVICE** AR 8800 AR 8400 MORTISE EXIT DEVICE SPROCKET LATCH **RIM PANIC** AR 8099 **DUMMY PUSHBAR** AR P8800 STEEL LATCH PADDLE OPERATOR AR 4560 LEVER HANDLE AR 4590 FOR 4900 & 4500 LATCHES PADDLE OPERATOR TURN LEVER AR 4565 AR 4591 **ERGONOMIC DESIGN** SHORT FOR 4900 & 4500 LATCHES **EUROSTYLE** AR 4569 LEVER HANDLE AR 4593 LATCH PULL AR 4550 **INDICATOR ARMORED** AR 4002 TRIM STRIKE DEADBOLT/DEADLATCH AR 2190 c/w box strike Works on narrow stile doors interior office Cylinder backset - available in 1-1/8" or 1-1/2" AR 4580 **CAM DISC**

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CYLINDER GUARD

AR MS4043

Calgary, Alberta T3K 2E4

91-0995-03-IP

91-0995-04-IP 91-0995-06-IP

Phone: 403-250-9290 Fax: 403-291-0599

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EXTENSION KITS FOR PANICS INDIVIDUALLY PACKED



DOOR HARDWARE

PART	NO.	DESCRIPTION	PART	NO.	DESCRIPTION
	5016	STANDARD CLOSER LAWRENCE		DC861	STD. FLUSHBOLT CANAROPA
	8016	HEAVY DUTY CLOSER LAWRENCE		AR 1871	LOCKING FLUSHBOLT UPON REQUEST ONLY
	EA 5016	EXTENDED ROD FOR B.S. OVER 4"		СМРРТ	-S14 POWER TRANSFER ARMORED LOOP
	EA 8016	EXTENDED ROD FOR B.S. OVER 3 1/2"		ASS SECURI EP	TRON POWER TRANSFER
Committee of the Commit	1022	ABH DOOR STOP		3560	CHECK CHAIN
	1022SL	ABH DOOR STOP SLIM		10	" METRO BLOCKER PLATE LATCH GUARD
				729	RADIUS STILE ASTRAGAL FOR PAIRS c/w WEATHER STRIP
	AR PS-E)	POWER SUPPLY KIT FOR ELECTRICAL AR PANICS	н	2 PA) 4-2P TO FI C	M.G. W METRO 1/8" THICK ALUMINUM ART ASTRAGAL EASY TO CUSTOMIZE T ANY MEDIUM & WIDE STILE DOOR OMES IN ANY LENGTH UP TO 14' CLEAR, BRONZE, & BLACK FINISH

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DOOR HARDWARE

PART	NO.	DESCRIPTION	PART	NO.	DESCRIPTION
	AR MS1853A	MAXIMUM SECURITY DEADLOCK 31/32",1-1/8", 1-1/2" BACKSET SHORT THROW UPON REQUEST		AR 4901-01 AR 4902-01	SHORT TYPE BOX STRIKE
	AR MS1853A-250	HOOKBOLT DEADLOCK 31/32",1-1/8", 1-1/2" BACKSET		AR 4901-02 AR-4902-02	DOUBLE BOX STRIKE
	AR 4066	THUMBTURN			ESCUTCHEON TRIM KIT
	M114T	1 1/4" THUMBTURN		AR 8650	CYLINDER NOT INCLUDED
	AR 4036	MORTISE CYLINDER	+ AC -	AR 4603	RECTIFIER
	M114-SC	1 1/4" MORTISE CYLINDER	696	AR 4605	TRANSFORMER 115 VAC to 12/24 VAC
		STANDARD DUTY		(CUS	ELECTRIC STRIKE TOMER SPECIFICATIONS REQUIRED)
	AR 4510	DEADLATCH 31/32", 1 1/8", 1 1/2" AVAILABLE BACKSET		AR 7100 AR 7101	SINGLE FLAT FACE PLATE PAIR CURVED FLAT FACE PLATE
	AR 4900	HEAVY DUTY DEADLATCH	6	DORMA KABA L65U X32D	LOW PROFILE ELECTRIC STRIKE

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